

### Main applications

- Packaging Machinery
- Thermoforming
- Plastic extrusion lines
- Industrial ovens and furnaces
- Control application with high switching speed



### Main features

- Alternating current solid state relay
- Zero crossing switching
- 15, 25, 50, 75 e 90 Arms nominal current
- Non-repetitive voltage: up to 1600Vp
- Nominal Voltage: up to 600 Vac
- Control voltage : 3...32Vcc and 20...260Vac/ Vcc with connector
- Isolation ((input-output) 4000Vrms
- Green LED drive active signal

### PROFILE

Zero crossing relay with antiparallel thyristor output is the most used solid state relay in industrial applications.

In fact, it can be used for resistive, inductive and capacity loads.

"Zero crossing" relay is energised when voltage meets the zero point and disenergised when current meets the zero point, depending on the signal control on the input circuit.

This relay has been designed to stand high-value transitory applications .

When the relay has to stand high currents for a long period, it is necessary to grant a proper dissipation and an adequate electrical connection between relay terminals and the load.

Fuses, thermostats and fans are available as fittings.

Use the relay with an opportune heatsink (see section accessories).

### TECHNICAL DATA

#### General features

Rated frequency: 45...65Hz

Activation time:

GQ...-D-  $\leq 1/2$  cycle GQ...-A-  $\leq 1$  cycle

Deactivation time:

GQ...-D-  $\leq 1/2$  cycle GQ...-A-  $\leq 1$  cycle

Power factor:  $\geq 0,5$

Protection level: IP20

•  $U_{imp} = 4,8KV$

•  $U_i = 660V$

• Overload current profile = 10

• Conditional short circuit current = 5KA with type 1 coordination and respective fuse protections.

GQ15/25 fuse type aM6A

GQ50 fuse type aM16A

GQ75/90 fuse type aM20A

#### GQ...- 24-

Nominal voltage: 24...230 Vac

(max range 20...253Vac)

Non-repetitive voltage:  $\geq 600$  Vp

Zero switching voltage:  $\leq 20V$

#### GQ...- 48-

Nominal voltage: 48...480 Vac

(max range 40...528Vac)

Non-repetitive voltage:  $\geq 1200$  Vp

Zero switching voltage:  $\leq 40$  V

#### GQ...- 60-

Nominal voltage: 48...600 Vac

(max range 40...660Vac)

Non-repetitive voltage:  $\geq 1200$  Vp

Zero switching voltage:  $\leq 40V$

### Control input A1 - A2

#### GQ...-D-

Control voltage: 3...32Vcc

Turn ON voltage:  $\geq 2,7Vc.c$

Turn OFF voltage:  $\leq 1Vcc$

Reverse voltage:  $< 36Vcc$

Consumption:  $\leq 13mA@32V$

UL Overvoltage category II or III

#### GQ...-A-

Control voltage: 20...260Vac/Vcc

Turn ON voltage:  $\geq 15Vac/Vcc$

Turn OFF voltage:  $\leq 6Vac/Vcc$

Consumption:  $\leq 8mAac/cc@260Vac/Vcc$

Series connection of control inputs: max.

no. GQ...-A in series =  $V_{control} - 10\% / 20$

UL Overvoltage category II

### Output L1 - T1

UL Overvoltage category III

#### GQ - 15 -

Nominal current: AC51: 15Arms;

AC53A (\*): 3Arms

Min load current: 0,1Arms

Repetitive overcurrent  $t=1$  s:  $\leq 35Arms$

Non-repetitive overcurrent  $t=20ms: 200Ap$

Current drop at nominal voltage and frequencies:  $\leq 8mArms$

$I^2t$  for fusing  $t=1-10ms: \leq 200A^2s$

Critical  $dI/dt: \geq 100A/\mu s$

Voltage drop at nominal current:  $\leq 1,45Vrms$

Critical  $dV/dt$  off-state:  $\geq 1000V/\mu s$

$I_{th} = 15A$

**GQ - 25 -**  
 Nominal current :  
 AC51: 25Arms; AC53A (\*): 5Arms  
 Min load current: 0,3Arms  
 Repetitive overcurrent t=1 s: ≤ 60Arms  
 Non-repetitive overcurrent t=20ms: 300Ap  
 Current drop at nominal voltage and frequencies: ≤ 8 mArms  
 I<sup>2</sup>t for fusing t=1-10ms: ≤ 450A<sup>2</sup>s  
 Critical di/dt: ≥ 100A/μs  
 Voltage drop at nominal current: ≤ 1,45Vrms  
 Critical dV/dt off-state: ≥ 1000V/μs  
 I<sub>th</sub> = 25A

**GQ - 50 -**  
 Nominal current :  
 AC51: 50Arms; AC53A (\*): 15Arms  
 Min load current: 0,3Arms  
 Repetitive overcurrent t=1 s: ≤ 125Arms  
 Non-repetitive overcurrent t=20ms: 600Ap  
 Current drop at nominal voltage and frequencies: ≤ 8mArms  
 I<sup>2</sup>t for fusing t=1-10ms: ≤ 1800A<sup>2</sup>s  
 Critical di/dt: ≥ 100A/μs  
 Voltage drop at nominal current: ≤ 1,35Vrms  
 Critical dV/dt off-state: ≥ 1000V/μs  
 I<sub>th</sub> = 50A

**GQ - 75 -**  
 Nominal current : AC51: 75Arms;  
 AC53A (\*): 18Arms  
 Min load current: 0,5Arms  
 Repetitive overcurrent t=1 s: ≤ 150Arms  
 Non-repetitive overcurrent t=20ms: 1600Ap  
 Current drop at nominal voltage and frequencies: ≤ 10mArms  
 I<sup>2</sup>t for fusing t=1-10ms: ≤ 12800A<sup>2</sup>s  
 Critical di/dt: ≥ 100A/μs  
 Voltage drop at nominal current: ≤ 1,3Vrms  
 Critical dV/dt off-state: ≥ 1000V/μs  
 I<sub>th</sub> = 75A

**GQ - 90 -**  
 Nominal current AC51: 90Arms;  
 AC53A (\*): 20Arms  
 Min load current: 0,5Arms

Repetitive overcurrent t=1 s: ≤ 150Arms  
 Non-repetitive overcurrent t=20ms: 1600 Ap  
 Current drop at nominal voltage and frequencies: ≤ 10mArms  
 I<sup>2</sup>t for fusing t=1-10ms: ≤ 12800A<sup>2</sup>s  
 Critical di/dt: ≥ 100A/μs  
 Voltage drop at nominal current: ≤ 1,3Vrms  
 Critical dV/dt off-state: ≥ 1000V/μs  
 I<sub>th</sub> = 90A

(\*) Only versions: GQ-XX-24-X-1  
 GQ-XX-48-X-1

**Insulation**

Nominal insulation voltage Input/output: ≥ 4000 Vac  
 Nominal insulation voltage Output/case: ≥ 2500 Vac  
 Insulation resistance Input/output: ≥ 10<sup>10</sup>Ω  
 Insulation resistance Output/case: ≥ 10<sup>10</sup>Ω  
 Insulation capacity Input/Output: ≤ 8pF  
 Insulation capacity Output/case: ≤ 100pF

**Ambient conditions**

- Ambient temeparure: -25...+80°C
- Storage Temperature: -55...+100°C
- Maximum relative humidity: 90% a 40°C
- Maximum installation height: 2000 slm
- Pollution level: 2

**UL Enviromental Ratings**

- Open Type Device
- Surrounding Air Temperature 40°C
- Pollution degree 2

**Thermal features**

**GQ - XX -**  
 Junction Temperature: ≤ 125°C

**GQ - 15 - / GQ - 25 -**  
 R<sub>th</sub> junction/case: ≤ 1,25 K/W

**GQ - 50 -**  
 R<sub>th</sub> junction/case: ≤ 0,65 K/W

**GQ - 75 -**  
 R<sub>th</sub> junction/case: ≤ 0,4 K/W

**GQ - 90 -**  
 R<sub>th</sub> junction/case: ≤ 0,3 K/W  
**Solid State Relay Dissipated Power Calculation**

Single phase state relay  
 Pd GQ .. 15/25 = 1,45 . I<sub>rms</sub> [W]  
 Pd GQ .. 50 = 1,35 . I<sub>rms</sub> [W]  
 Pd GQ .. 75/90 = 1,3 . I<sub>rms</sub> [W]  
 IRMS = single-phase load current

**Heatsink Thermal Resistance Calculation**

R<sub>th</sub> = (90°C - T.amb. max) / Pd  
 where Pd = dissipated power  
 Max. amb. T = max air temperature inside the electrical cabinet.  
 Use a heatsink with thermal resistance inferior to the calculated one (R<sub>th</sub>).

**Installation notes**

The device must be protected by a high speed fuse (accessory). Applications with power solid state relays must also have a switch to isolate the power line.  
 Protect the solid state relay against overheating by using a heatsink (accessory). The heatsink must be sized according to room temperature and load current (see technical data).  
 Heatsink installation procedure: spread 1 gram of thermoconductive silicone paste (we recommend DOW CORNING 340) on the dissipative metal surfaces of the module.  
 The surfaces must be clean and the thermoconductive paste must not contain any impurities.  
 Alternately tighten the two fastening screws until reaching a torque of 0.4...0.6 Nm.

Wait 5 minutes for any excess paste to run off.  
 Alternately tighten the two fastening screws until reaching a torque of 1.2...1.4 Nm.

The heatsink must be grounded.

be examined and replaced if damaged. If burnout of the device occurs, the complete device must be replaced or equivalent.

**Attention**

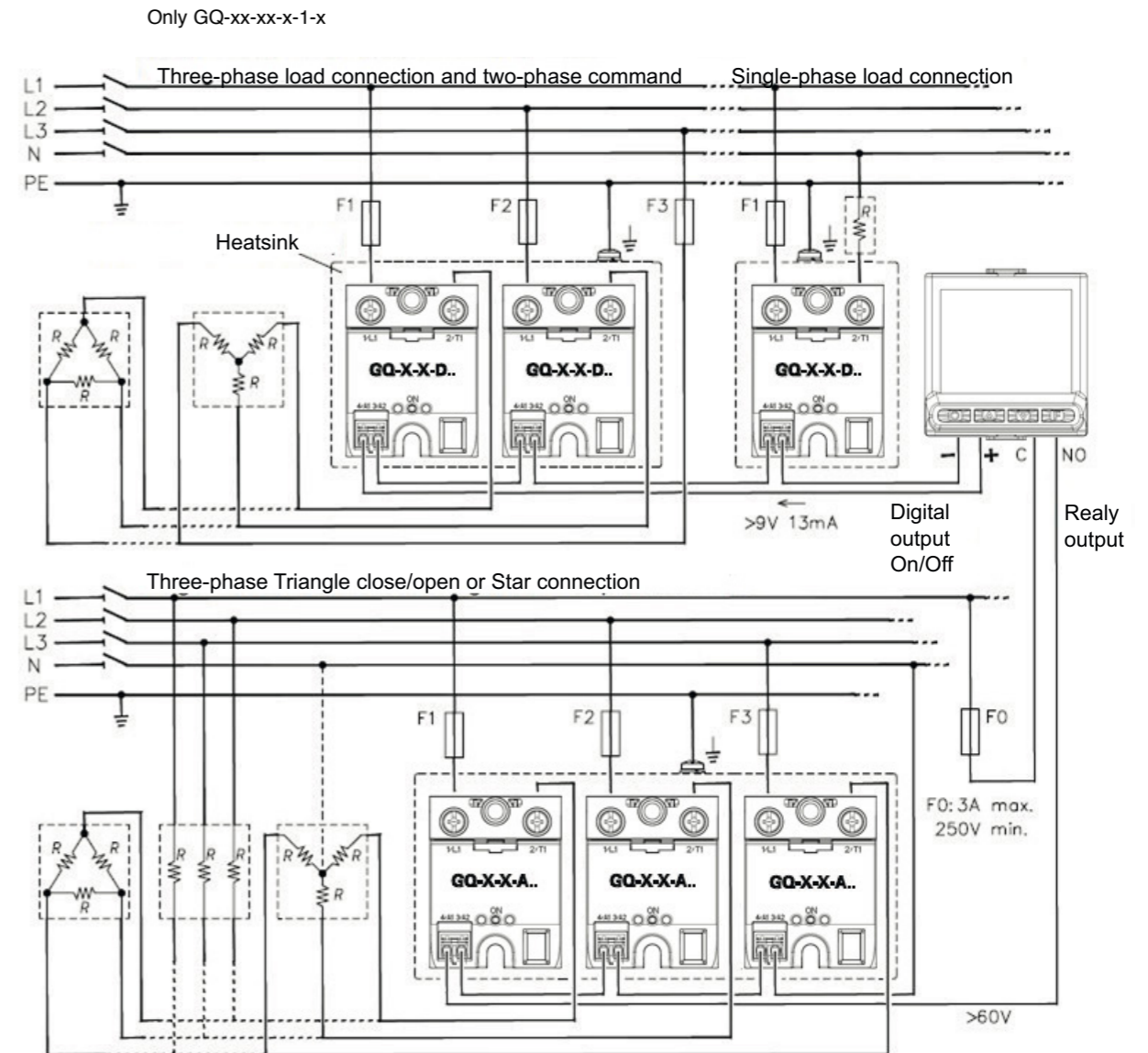
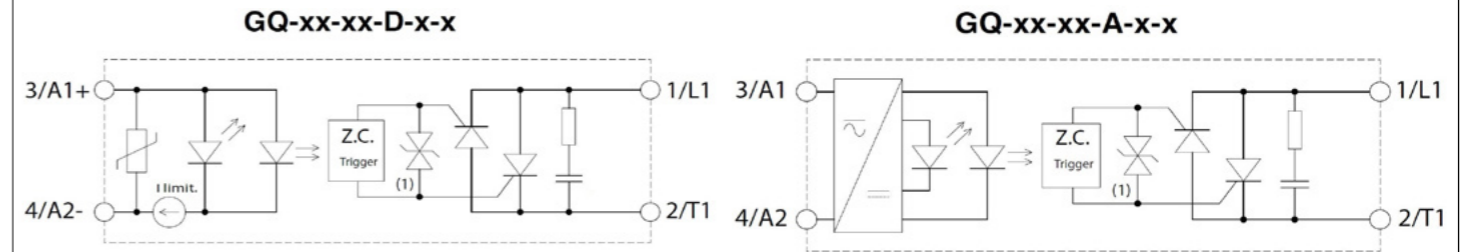
The contact surface of the heatsink module may have a maximum planarity error of 0.1 mm and maximum roughness of 0.02 mm. The fastening holes on the heatsink must be threaded and countersunk.

**Attention**

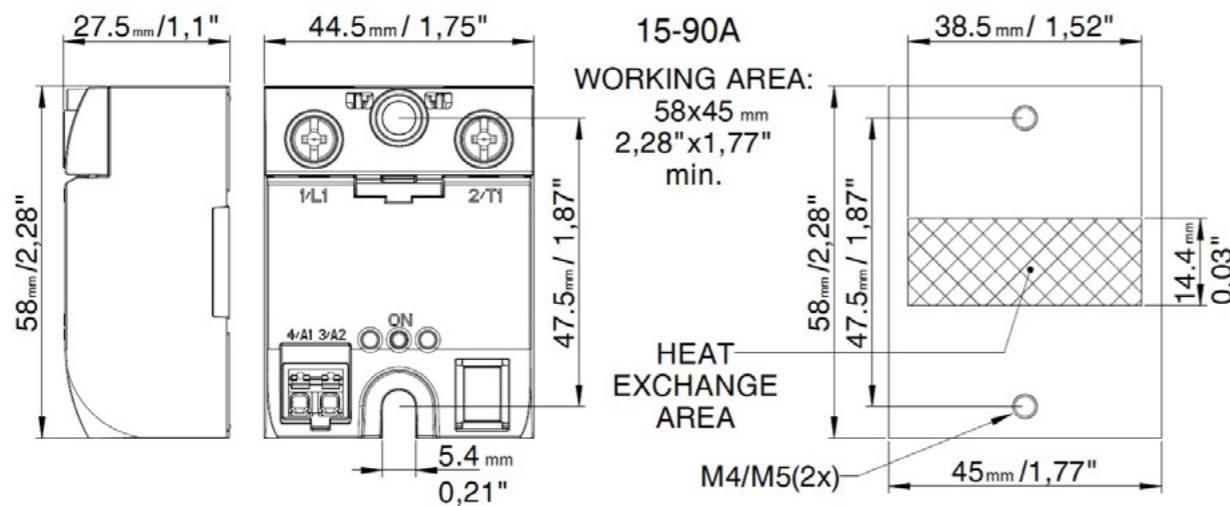
The opening of the branch-circuit protective device may be an indication tha a fault has been interrupted. To reduce the risk of fire or electric shocks, current-carryng parts and other components of the device should

**ELECTRICAL CONNECTIONS**




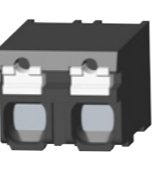
**Functional Diagram**



**DIMENSIONS**



## TERMINALS AND LEADS: SPECIFICATIONS

Description	Power terminals		2 poles command terminals 3-A1 / 4-A2			
	1-L1	2-T2	with self-locking spring		with screw M3	PUSH-IN
Terminal type	screw (M4) contact area (LxP) 13x11mm		MORS1 extractable	MORS2 extractable	MORS3 extractable	MORS4 not extractable
Stripped wire	1x2.5...6mm <sup>2</sup> 2x1.5...2.5mm <sup>2</sup> 2x2.5...6mm <sup>2</sup> Stripped 11mm		1x0.2...2.5mm <sup>2</sup> 2x0.5...0.75mm <sup>2</sup> (#) Stripped 10mm	2x(1x0.2...2.5mm <sup>2</sup> ) 2x(2x0.2...0.75mm <sup>2</sup> )(#) Stripped 10mm	1x0.25...2.5mm <sup>2</sup> 2x0.25...1mm <sup>2</sup> (#) Stripped 7mm	1x0.5...1.5mm <sup>2</sup> Stripped 6mm
Prod cable	1x1.5...6mm <sup>2</sup> 2x1.5...2.5mm <sup>2</sup> 2x2.5...6mm <sup>2</sup>		1x0.2...1.5mm <sup>2</sup> 2x0.2...0.75mm <sup>2</sup> (#)	2x(1x0.25...2.5mm <sup>2</sup> ) 2x(2x0.25...0.75mm <sup>2</sup> )(#)	1x0.25...2.5mm <sup>2</sup> 2x0.25...1mm <sup>2</sup> (#)	---
Prod cable with collar	1x1.5...10mm <sup>2</sup> 2x1.5...2.5mm <sup>2</sup> 2x2.5...6mm <sup>2</sup>		1x0.2...1.5mm <sup>2</sup>	1x0.25...1.5mm <sup>2</sup>	1x0.25...2.5mm <sup>2</sup> 2x0.25...1.5mm <sup>2</sup> (#)	---
Fork or eyelet cable	1x2.5...25mm <sup>2</sup>		---	---	---	---
Locking torque / screwdriver type	slot 1x5...6mm cross ø 5...6mm 2 - 2,4 Nm (18 - 21,3 lb.in)		with slot 0,6x3,5mm for contact opening thrust	with slot 0,6x3,5mm for contact opening thrust (with flexible strip- ped cable)	with slot 0,6x3,5mm with cross ø 3...3,8mm 0,5 - 0,6 Nm (4,4 - 5,3 lb.in)	with slot 0.6x3.5mm
(#) When inserting two leads in the same terminal they must have the same cross-section  Note: The minimum and maximum sections shown refer to unipolar copper wires isolated in PVC.						

## FUSES/ FUSES HOLDER

HIGH SPEED FUSES					FUSE HOLDER		
Model	Size I <sup>T</sup>	Code Format	Model Code	Dissipated power @ I <sub>n</sub>	Model Code Approval	Max power dissipated	Max continuative current
GQ15...	16A 150A <sup>2</sup> S	FUS-016 10x38	FWC16A10F 338470	3,5W	PFI-10x38 337134 UR 30A@690V	3W	13A
GQ25...	25A 390A <sup>2</sup> S	FUS-025 10x38	FWC25A10F 338474	6W			13A
	GQ50...	375A <sup>2</sup> S	FUS-026 14x51	FWC25A14F 338130	7W	PFI-14x51 337503 UR 50A@600V	5W
50A 1800A <sup>2</sup> S		FUS-051 14x51	FWC50A14F 338079	9W	27A		
GQ75...	50A 1600A <sup>2</sup> S	FUS-050 22x58	FWC50A22F 338127	9,5W	PFI-22x58 337223 UR 80A@600V	9,5W	50A
	80A 6600A <sup>2</sup> S	FUS-80 22x58	FWP80A22F 338199	14W			50A
GQ90...	80A 6600A <sup>2</sup> S	FUS-080 22x58	FWP80A22F 338199	14W			50A
	100A 12500A <sup>2</sup> S	FUS-100 22x58	FWP100A22F 338478	16W			60A

## HEATSINK/ THERMAL RESISTANCE

Model	GEFRAN HEATSINK (see accessories)	THERMAL RESISTANCE
GQ15...	DIS 25GD	R <sub>th</sub> ≤ 2,8 K/W
GQ25...	DIS 50G	R <sub>th</sub> ≤ 0,83 K/W
GQ50...	DIS 50G	R <sub>th</sub> ≤ 0,83 K/W
GQ75/90...	DIS 90G	R <sub>th</sub> ≤ 0,56 K/W

Data relating to 40°C ambient temperature, heatsink in vertical position with 15 cm of free air above and below.

## SECTION CABLE

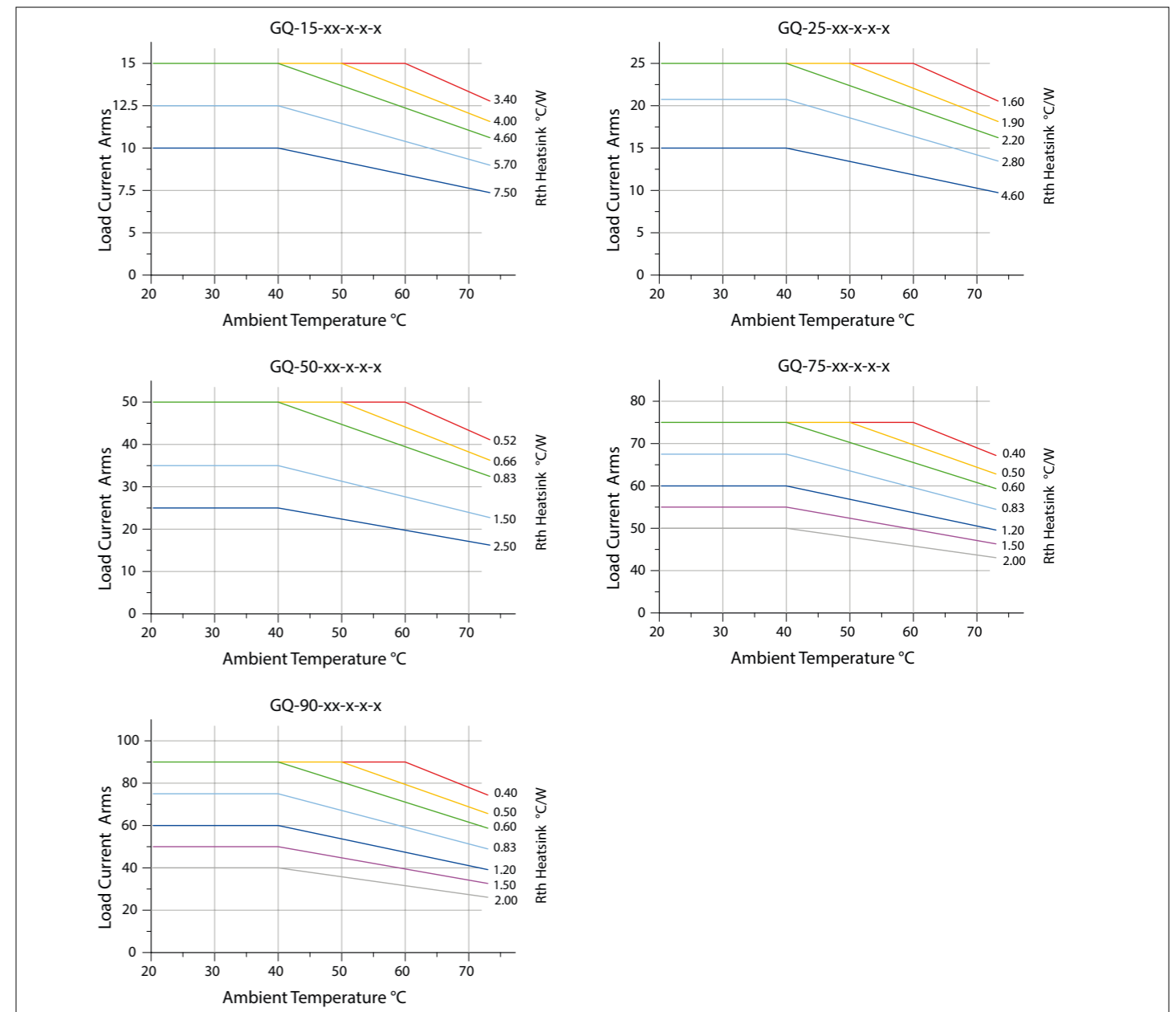
Model	Section
GQ15...	2,5mm <sup>2</sup>
GQ25...	6mm <sup>2</sup>
GQ50...	12mm <sup>2</sup>
GQ75/90...	25mm <sup>2</sup>

Minimum allowed rated section based on the rated currents of the power solid state relays, for copper leads isolated in PVC in continuous use and at room temperature of 40°C, according to standards CEI 44-5, CEI 17-11, IEC 408 pursuant to standard EN60204-1.  
Power terminals in compliance with standard EN60947-1

## REFERENCE NORMS

EMC Emission		
EN 61000-6-4	Emissions conducted at radiofrequency	Class A (Industrial devices)
EN 61000-6-4	Emissions irradiated at radiofrequency	Class A (Industrial devices)
The product is designed for type A environments. Use of the product in type B environments may cause undesired electromagnetic noise. In this case, the user should take appropriate steps for improvement.		
EMC Immunity		
EN 61000-6-2	Immunity for industrial environments	
EN 61000-4-2	Electrostatic discharges	4kV by contact; 8 kV in air. Performance criterion 2.
EN 61000-4-6	Electromagnetic field at radiofrequency 0,15-80MHz	Test level 3. Performance criterion 1.
EN 61000-4-3	Electromagnetic field at radiofrequency 80-1000MHz	Test level 10V/m. Performance criterion 1.
EN 61000-4-4	Immunity to burst	LTest level 2kV/100 KHz. Performance criterion 2.
EN 61000-4-5	Immunity to surge	Test level: 2kV (Phase-ground); 1kV (Phase-phase). Performance criterion 2.
Safety		
EN 61010-1	Safety requirements	

## DISSIPATION CURVES



## ORDER CODE

<b>MODEL</b>		GQ						
<b>NOMINAL CURRENT</b>								
15ACArms		15						
25ACArms		25						
50ACArms		50						
75ACArms		75						
90ACArms		90						
<b>NOMINAL VOLTAGE</b>								
230VACrms		24						
480VACrms		48						
600VACrms	(*)	60						

(\*) Available only in versions GQ-XX-60-X-1-X (overloading protection always present)  
Please, contact GEFTRAN sales people for the codes availability

CONNECTORS	
0	Without connector
1	(MORS1) Two-pin spring connector, enclosed
2	(MORS2) Two-pin double spring connector, enclosed
3	(MORS3) Two-pin screw connector, enclosed
4	(MORS4) Two-pin PUSH-IN connector, low profile enclosed

OVERVOLTAGE PROTECTION	
0	External
1	Internal

CONTROL VOLTAGE	
D	3...32Vc.c.
A	20...260Vac/Vcc

GEFRAN spa reserves the right to make any kind of design or functional modification at any moment without prior notice

## •WARNINGS



**WARNING:** this symbol indicates danger.

### Before installation, please read the following advices:

- follow the indications of the manual scrupulously when making the connections to the instrument.
- use a cable that is suitable for the ratings of voltage and current indicated in the technical specifications.
- if the instrument is used in applications where there is risk of injury to persons and damage to machines or materials, it is essential that it is used with an auxiliary alarm device.
- It is advisable to verify frequently that the alarm device is functional even during the normal operation of the equipment.
- The instrument must NOT be used in environments where there could be the presence of dangerous atmospheres (inflammable or explosive)
- During continuous operation, the heatsink may reach 100°C and remain at a high temperature due to thermal inertia even after the device is switched off. Therefore, DO NOT touch the heat sink or the electrical wires.
- do not operate on the power circuit unless the main supply is disconnected.
- DO NOT open the cover if device is "ON"!

### Installation:

- connect the device to the ground using the proper ground terminal;
- the power supply wiring must be kept separate from that of inputs and outputs of the instrument; always check that the supply voltage corresponds to that indicated on the instrument cover;
- keep away from dust, humidity, corrosive gases and heat sources;
- is recommended in the electrical panel containing the GQ, install a fan near the group of GQ that keep air in movement.

### Maintenance

- Check the correct operation of the cooling fans at regular intervals; clean the ventilation air filters of the installation at regular intervals
- Repairs must be performed only by specialized or appropriately trained personnel. Cut off power to the device before accessing internal parts.
- Do not clean the box with solvents derived from hydrocarbons (trichloroethylene, gasoline, etc.).  
Using such solvents will compromise the mechanical reliability of the device. To clean external plastic parts, use a clean cloth wet with ethyl alcohol or water

### Technical service:

GEFRAN has a technical service department. Defects caused by use not conforming to the instructions are excluded from the warranty.

	In conformity to ECC 2014/30/EU and 2014/35/EU and following modification with reference to standard EN 60947-4-2 (Low voltage equipment - AC Semiconductor starters and contactors)
	In Conformity with UL508 - File: E243386