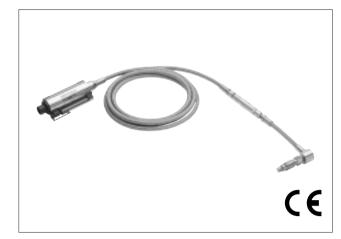
MELT PRESSURE TRANSDUCER FOR INJECTION



IJ

positioned behind the con-tact membrane, is realised in silicon through microprocessing techniques.

The micro structure includes the measurement membrane and piezoresistors.

The minimum deflection required by the sensitive element makes it possible to use very robust mechanics.

The process contact membrane can be up to 35 times thic-ker than the membrane used in traditional Melt sensors.

ADVANTAGES

- Total compatibility with the European RoHS Directive
- High strength
- Long life
- Working temperature: up to 350°C
- Excellent read stability over time
- Fast response time < 1ms

GEFRAN

MAIN FEATURES

- Pressure ranges up to 3000 bar for dynamic applications
- Accuracy 0,5%
- Standard threading 1/2-20UNF
- · Contact diaphragm with diameter reduced by 7.8 mm for installation in nozzles
- Autozero function on board / external option
- Sensor housing is smaller, with flexible diameter for easy installation in very narrow areas
- Remote electronics
- Available outputs: 0-10 V (N) or CAN Open (D)
- Software selection of Baudrate and Node-ID (option D) •
- Setpoint function and 2 settable alarm setpoints (option D)
- Multi-patented product

GTP (advaced protection)

Coating is highly resistant to corrosion, abrasion, and high temperatures

AUTOZERO FUNCTION

All signal variations in the absence of pressure can be eliminated by using the Autozero function. Function is activated via external autozero or SDO CANopen.

The procedure is permitted only with pressure at zero". The Autozero function should be activated ONLY when the sensor is completely installed on the system.



The "IMPACT" series of Gefran, are pressure transmitters, without transmission fluid, for using in High temperature environment (350°C).

Medium pressure is transferred directly to the sensitive silicon element via a thick diaphragm.

Strain is transduced by a micro-worked silicon structure (MEMS). The operating principle is piezoresistive. "IMPACT" is Gefran's exclusive series of high-temperature pressure sensors that use the piezoresistive principle.

The main characteristic of "IMPACT" sensors is that they do not contain any transmission fluid. The sensitive element, directly

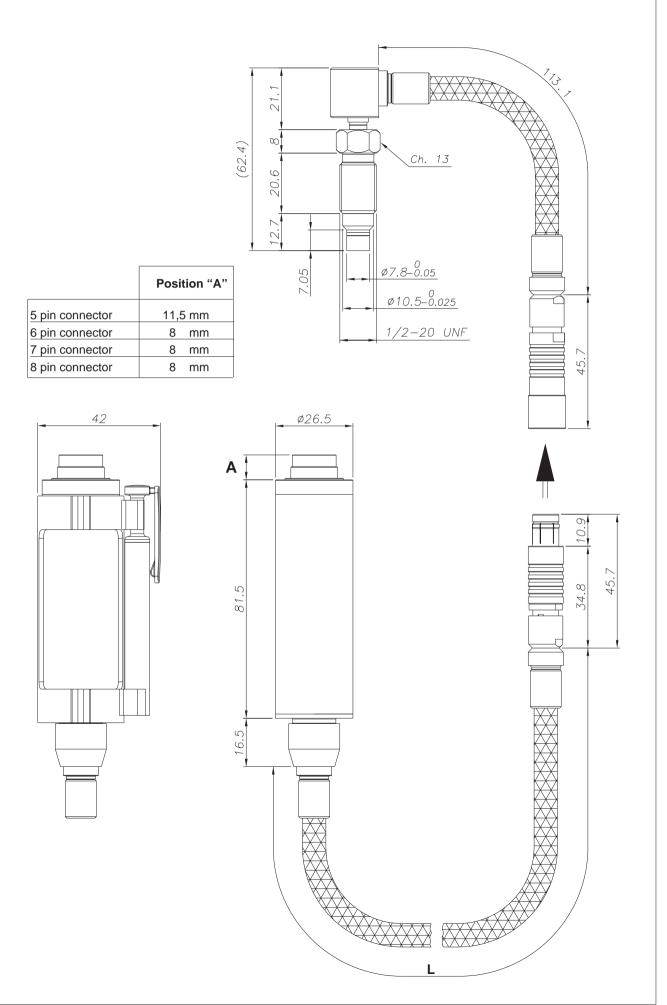
TECHNICAL SPECIFICATIONS

Accuracy (1)	±0,5%FSO	
Repeatability	±0,2%FSO	
Measurement range	3000bar / 40000psi	
Overpressure without degrading	3500 bar	
Measurement principle	Piezoresistive	
Power supply	1530Vdc (N), 1240Vdc (D)	
Maximum current absorption	25mA (N) 40mA (D) (2)	
Insulation resistance (at 50Vdc)	>1000 MOhm	
Output signal Full Scale FSO	10Vdc (N) Depends on FSO (D)	
Zero balance tollerance (tolerance ± 0.25% FSO)	OVdc (N) O (D)	
Zero signals adjustment (tolerance ± 0.25% FSO)	"Autozero" function	
Maximum allowed load	1mA	
Response time (1090% FSO)	1ms (N) 0,5ms - 2kHz (D)	
Output noise (RMS 10-400Hz)	< 0.025% FSO	
Output short circuit ingress and reverse polarity protection	YES	
Voltage spike protection	> 2KV burst test, to EN61000-4-4	
CE conformity (standard 89/336)	EMC Emission EN61000-6-3 EMC Immunity EN61000-6-2 (10V/m)	
Housing compensed temperature range	0+85°C	
Housing operating temperature range	-30+105°C	
Housing storage temperature range	-40+125°C	
Sensor compensated temperature range	+20+350°C	
Maximum diaphragm temperature	350°C	
Zero signal variation due to process temperature variation in range (100-350°C)	< ± 1%FSO	
Full-scale signal variation due to process temperature variation in range (20-350°C)	< ± 1%FSO	
Contact diaphragm with process	15-5 PH GTP	
Protection degree	IP65	
Electrical connection (0-10 V output)	6-pin / 7-pin / 8-pin connector	
Tightening torque	3045Nm	
CANopen OU	TPUT (D)	
Sampling	16 bit (3)	
Protocol	DP404 CANopen, with Baudrate selectable from 10k to 1MB (Default 500KB)	
Electrical connection	5 pin M12, DIN EN50044 connector	

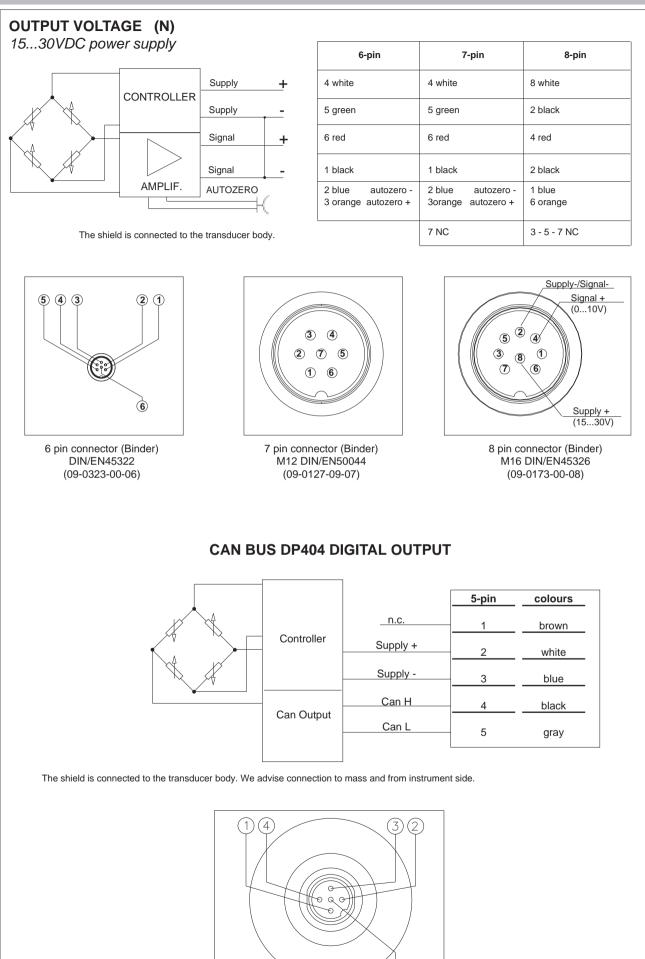
FSO = Full scale output (1) BFSLmethod (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and (1) B oblight block (best in oblight block). Repeatability.
(2) Connections: 24VDC power supply
(3) Resolution: 0,01 bar da 35...500bar

0,1 bar da 700...300bar 0,1 psi da 500...5000psi 1 psi da 7500...40000psi

MECHANICAL DIMENSIONS



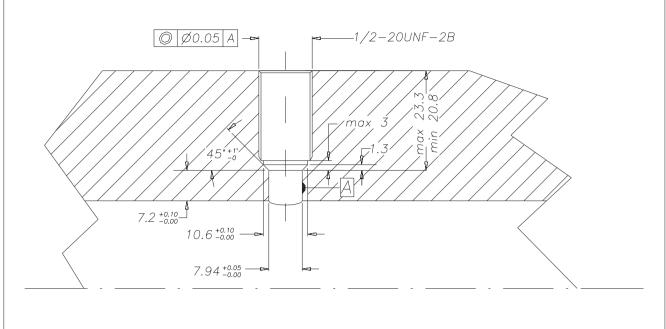
ELECTRICAL CONNECTIONS



(5) 5 pin M12 DIN EN 50044 connector (Binder 09-3441-88-05)



DETAIL OF HOUSINGS



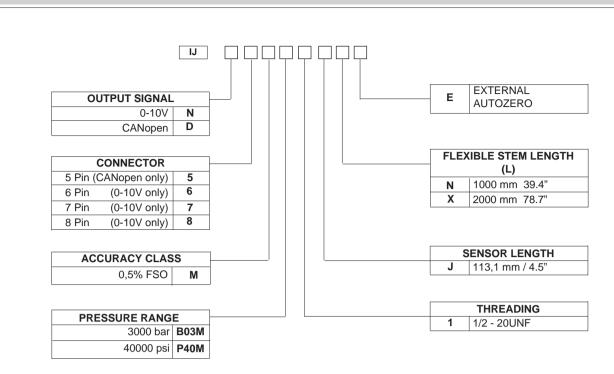
ACCESSORIES

Connectors 7-pin female connector (IP40 protection degree) 7-pin female connector 90° (IP40 protection degree) 5-pin female connector M12 (IP65 protection degree) 6-pin female connector (IP67 protection degree) 8-pin female connector (IP40 protection degree)	CON320 CON322 CON031 CON022 CON026
Extension cables for 010V output	
7-pin connector with 3m cable	PCAV151
7-pin connector with 5m cable	PCAV152
7-pin connector with 10m cable	PCAV153
Extension cables for CANopen output	
5-pin M12 connector with 2m cable	CAV011
5-pin M12 connector with 5m cable	CAV012
5-pin M12 connector with 10m cable	CAV013
Other lengths	on request
Accessories	
Mounting bracket	SF18
Dummy plug for 1/2 - 20 UNF	SC12
Drill kit for 1/2-20 UN F	KF12
Cleaning kit for 1/2-20 UNF	CT12

Option	n N 6-7 pin	C	ption D	
Cod. cable colour		Cod.	Cod. cable colour	
Conn.	Wire	Conn.	Wire	
1	Black	1	n.c	
2	Blue	2	White	
3	Orange	3	Blue	
4	White	4	Black	
5	Green	5	Gray	
6	Red			
7	n.c.			
1	n.c.			

Option N 8 pin		
Cod. cable colour		
Conn.	Wire	
1	Blue	
2	Black	
3	n.c.	
4	Red	
5	n.c.	
6	Orange	
7	n.c.	
8	White	

ORDER CODE



Example:

IJ-N-6-M-B03M-1-J-N-E

Melt pressure transducer without filling for injection, 0...10V output, 6-pin connector, accuracy class 0,5%, 3000 bar pressure range, 1/2-20 UNF threading, sensor length 113.1 mm, 1 m flexible stem, external autozero.

GEFRAN reserves the right to make any kind of design or functional modification at any moment without prior notice



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